



Determining Shift Schedules for 24-hour Queuing Systems with Varying Arrival Rates

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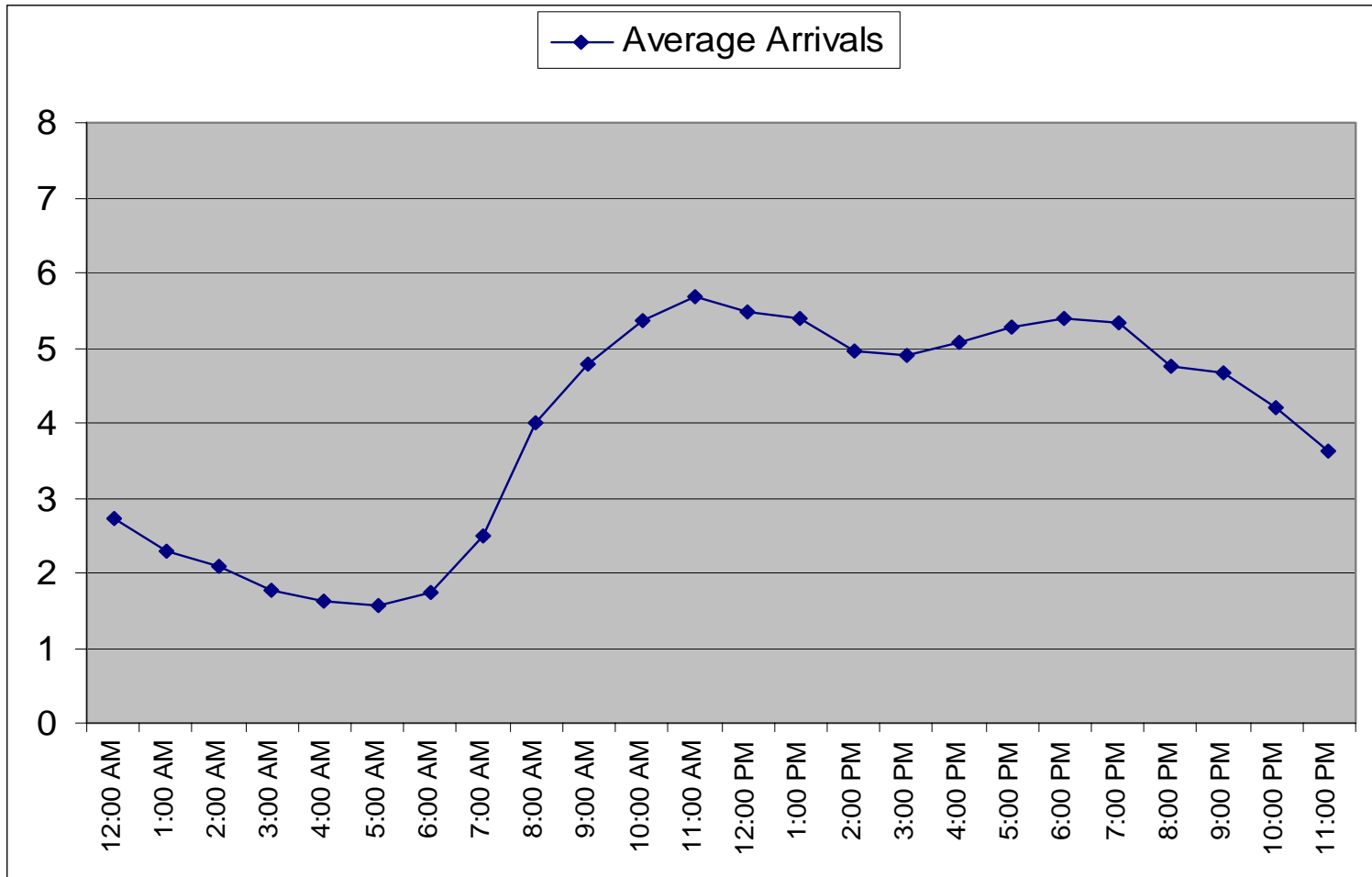
[Overview]

- The problem and its characteristics
- A two-step approach
 - Descriptive Simulation
 - Prescriptive Optimization
- Excel-based implementation
- Results & Observations

[Example Problem - Situation]

- Medium sized 24-hour Emergency Department with 95 visits per day, on average.

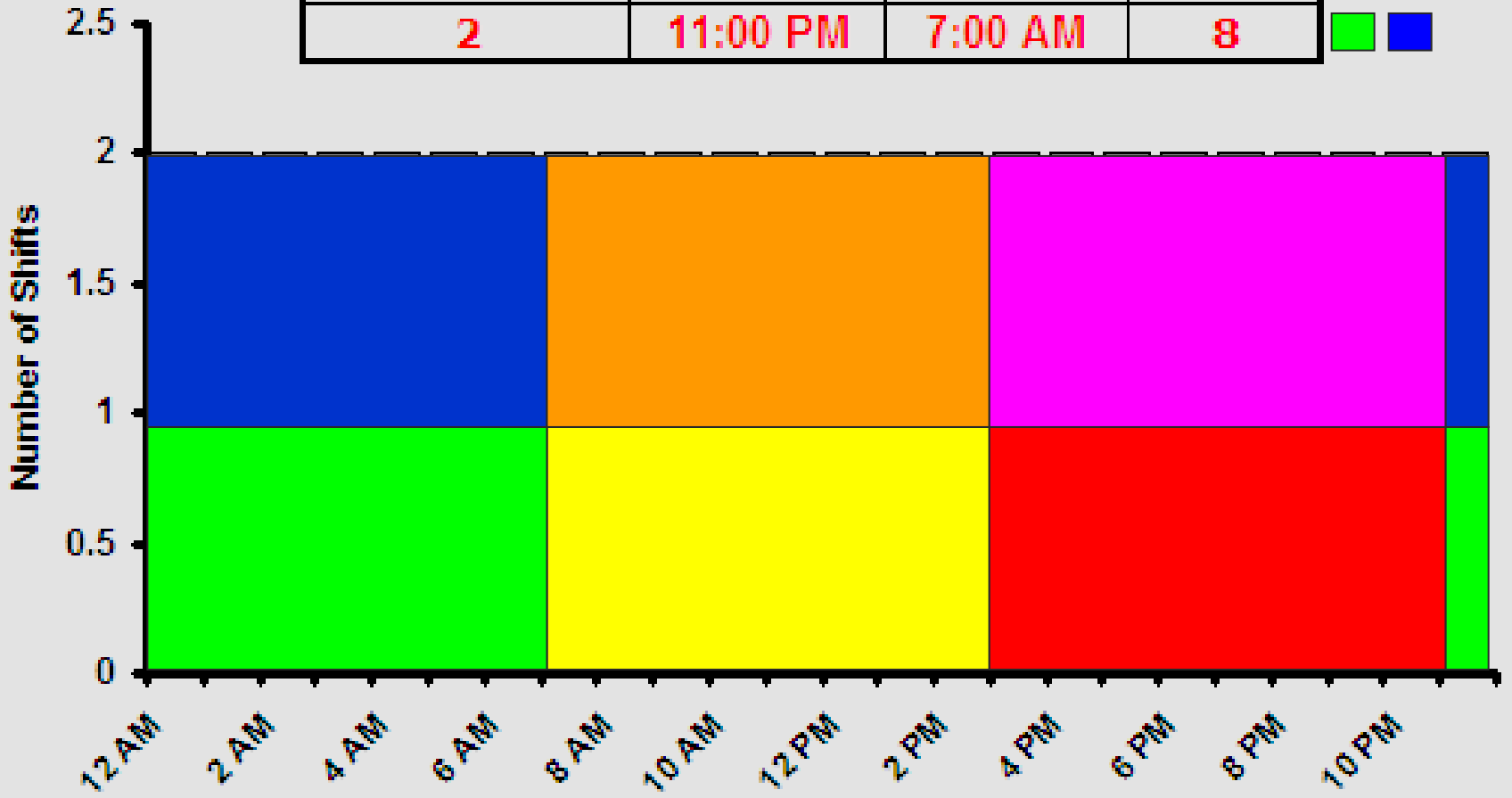
Example Problem - Situation



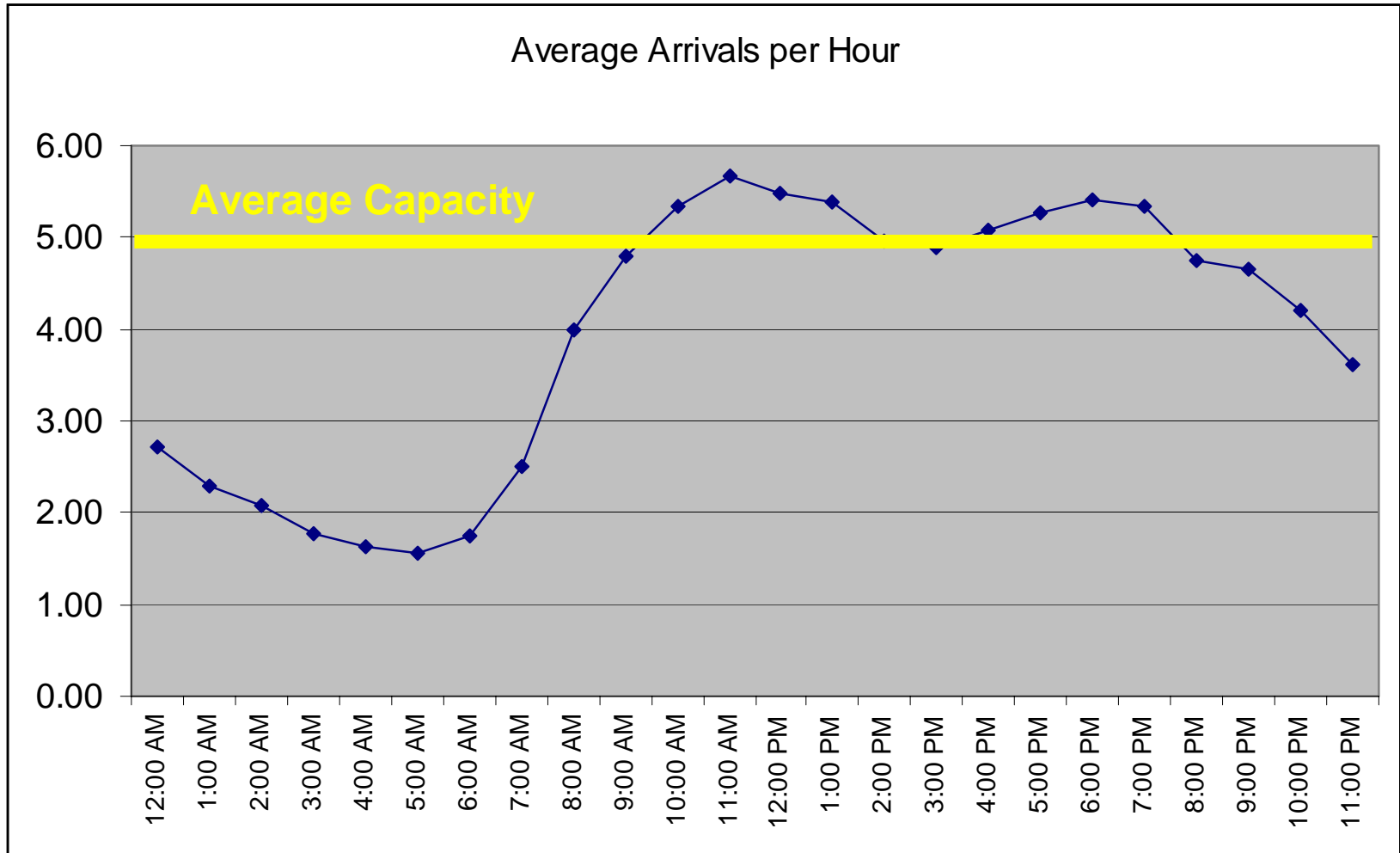
[Example Problem - Situation]

- Medium sized 24-hour Emergency Department with 95 visits per day, on average.
- Physicians can treat 2.5 patients per hour, on average. So, 38 (computed as $95/2.5$) physician-hours required per day.
- Therefore, staffing 2 physicians on duty 24-hours per day should provide sufficient capacity cushion (estimated utilization of 79%, computed as $38/48$).
- Furthermore, approximately 40 minute wait according to M/M2 estimate.

Number Of Shifts(Staff)	Start Time	End Time	Shift Length
2	7:00 AM	3:00 PM	8
2	3:00 PM	11:00 PM	8
2	11:00 PM	7:00 AM	8



Example Problem - Situation

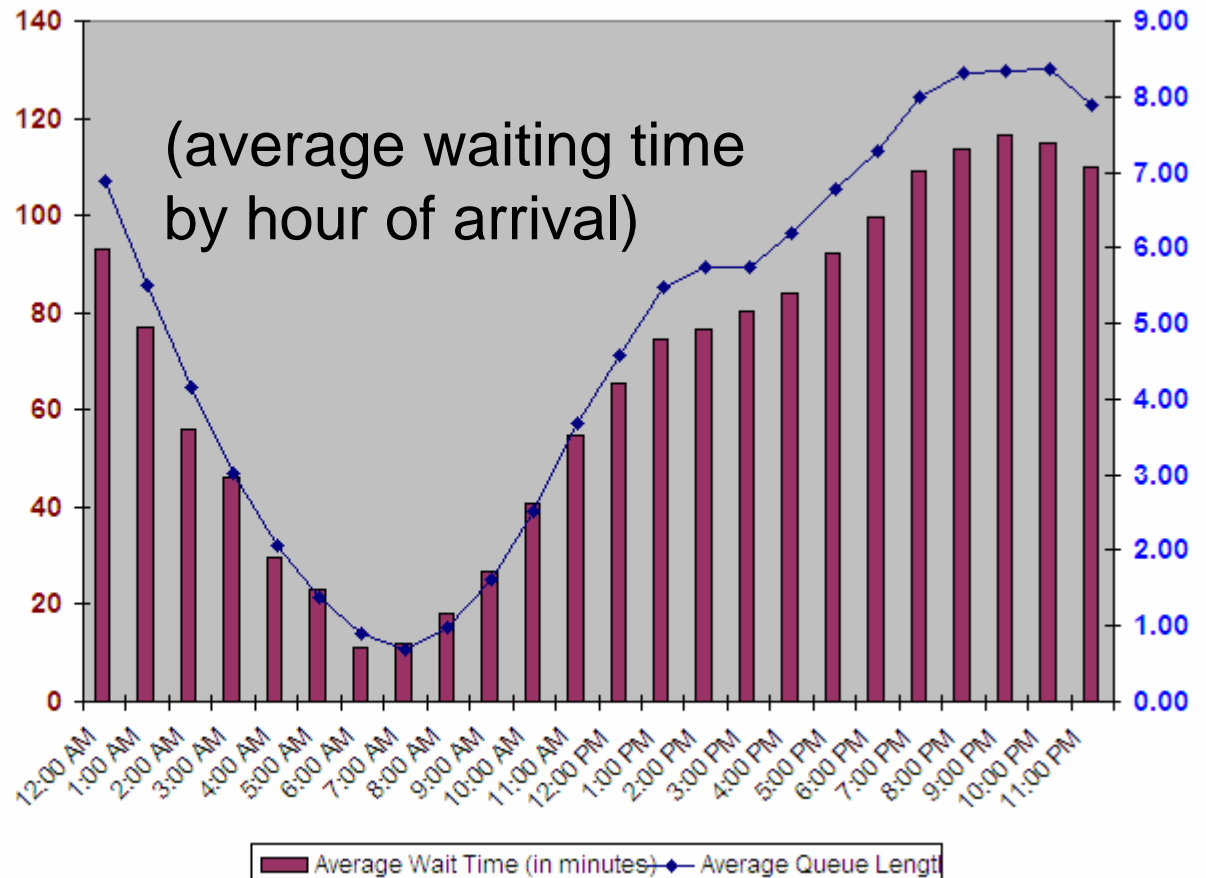


[Example Problem]

- Makes sense, but how will it really perform?
- Simulate for one year with assumed Poisson arrivals and Exponentially distributed service times.

Example Problem – Performance

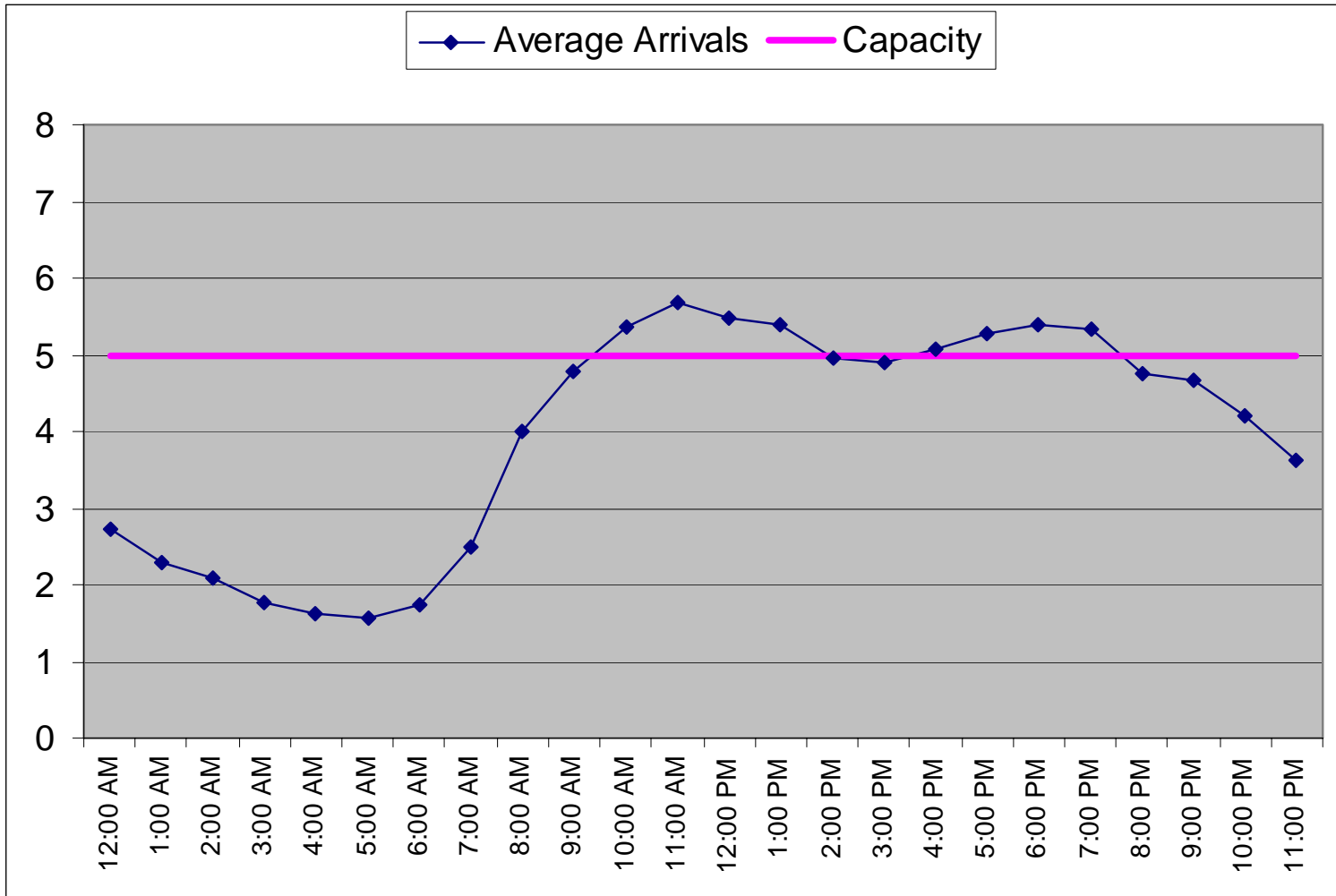
Arrival Hour	Average Number of Arrivals	Average Wait Time (in minutes)	Average Queue Length
12:00 AM	2.71	93	6.87
1:00 AM	2.23	77	5.52
2:00 AM	2.05	56	4.15
3:00 AM	1.66	46	3.02
4:00 AM	1.51	30	2.07
5:00 AM	1.56	23	1.38
6:00 AM	1.75	11	0.90
7:00 AM	2.53	12	0.70
8:00 AM	4.29	18	0.97
9:00 AM	4.89	27	1.62
10:00 AM	5.30	41	2.52
11:00 AM	5.73	55	3.68
12:00 PM	5.23	65	4.58
1:00 PM	5.41	74	5.48
2:00 PM	4.84	77	5.74
3:00 PM	4.74	80	5.74
4:00 PM	5.04	84	6.18
5:00 PM	5.27	92	6.78
6:00 PM	5.21	100	7.28
7:00 PM	5.45	109	7.99
8:00 PM	4.69	114	8.32
9:00 PM	4.67	116	8.33
10:00 PM	4.16	115	8.37
11:00 PM	3.66	110	7.90



Annual Number of Patients Served	5400
Average Wait (minutes) per Patient	73.76

Average patient wait is 74 minutes

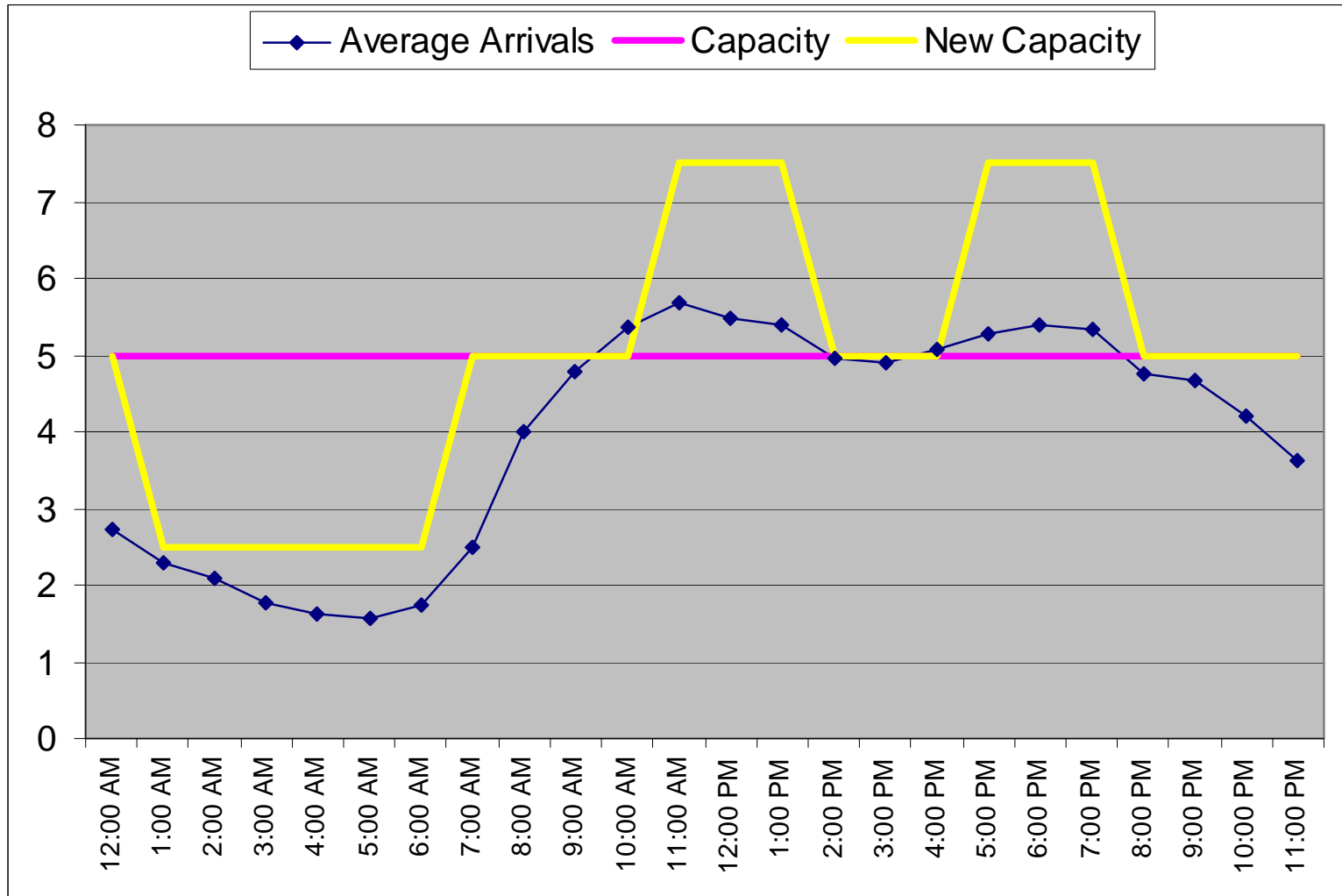
Example Problem - Situation



[Example Problem - Challenges]

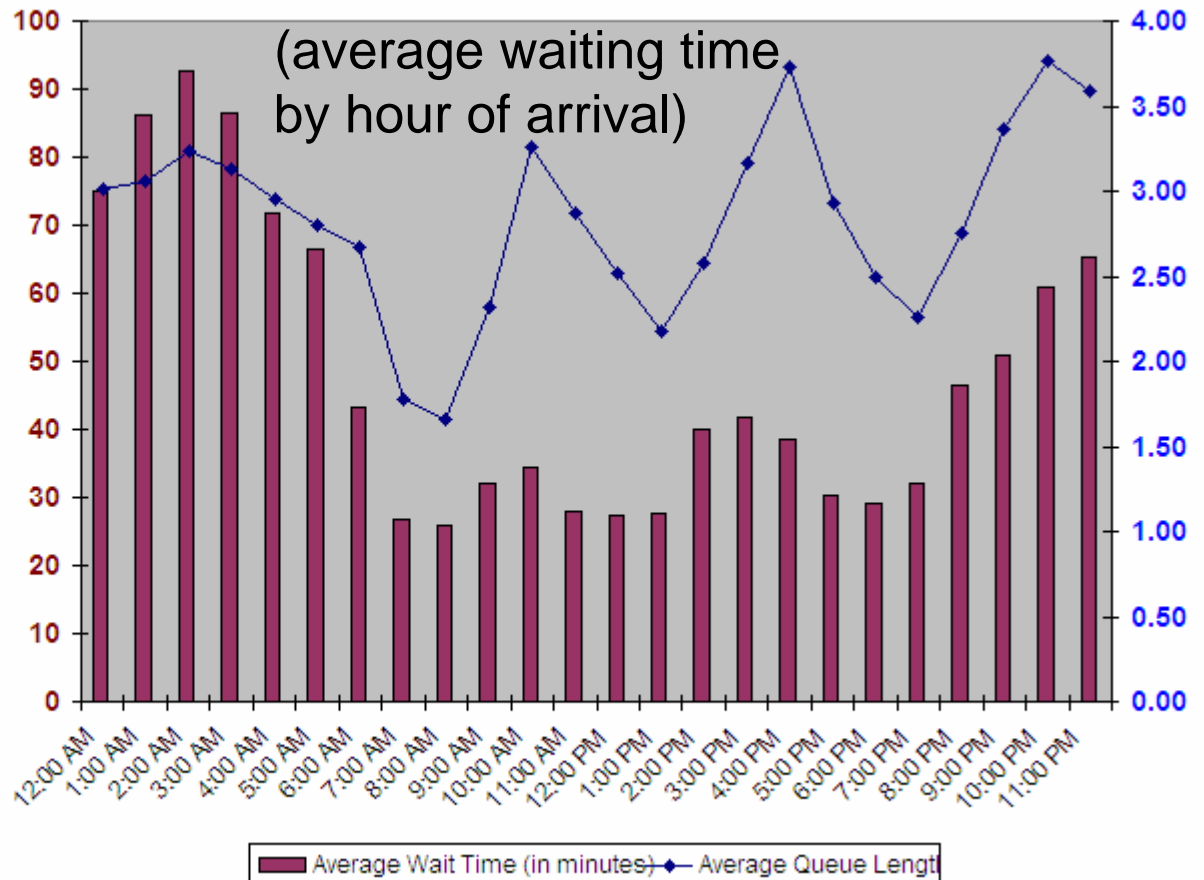
- The average patient waiting is very bad and we know it can be improved by “better aligning” capacity with the demand.
- Two challenges:
 - What should the profile of capacity be?
 - What should be the shift schedule that supports it?

Example Problem - Resolution



Example Problem – Performance

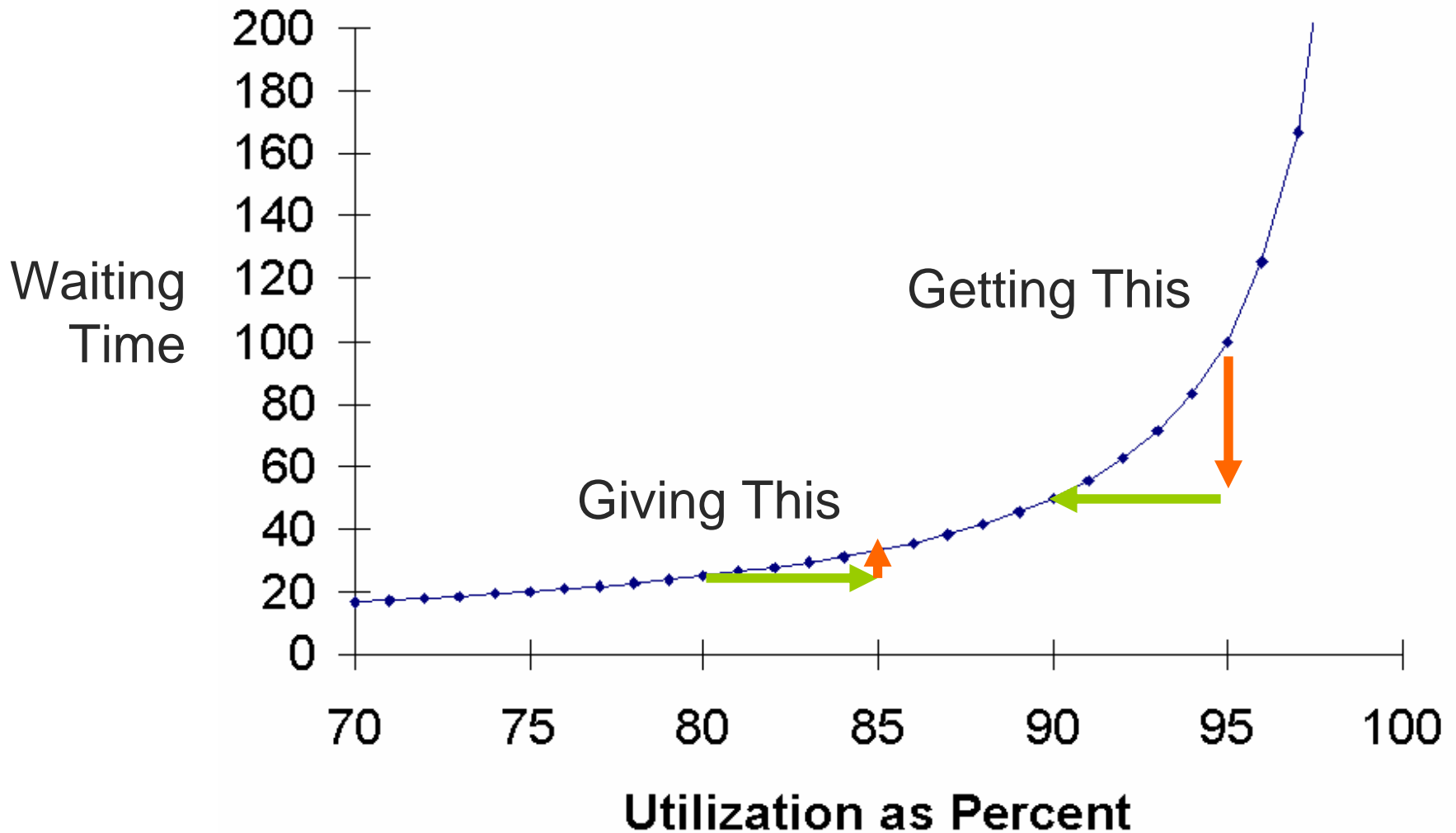
Arrival Hour	Average Number of Arrivals	Average Wait Time (in minutes)	Average Queue Length
12:00 AM	2.88	75	3.01
1:00 AM	2.23	86	3.05
2:00 AM	2.08	93	3.23
3:00 AM	1.77	86	3.12
4:00 AM	1.69	72	2.95
5:00 AM	1.62	66	2.80
6:00 AM	1.74	43	2.67
7:00 AM	2.41	27	1.77
8:00 AM	4.12	26	1.66
9:00 AM	5.03	32	2.32
10:00 AM	5.46	35	3.25
11:00 AM	5.76	28	2.87
12:00 PM	5.56	27	2.52
1:00 PM	5.11	28	2.17
2:00 PM	5.01	40	2.57
3:00 PM	4.74	42	3.16
4:00 PM	5.22	39	3.73
5:00 PM	5.18	30	2.93
6:00 PM	5.50	29	2.49
7:00 PM	5.27	32	2.26
8:00 PM	4.67	46	2.76
9:00 PM	4.74	51	3.37
10:00 PM	4.47	61	3.76
11:00 PM	3.57	65	3.58



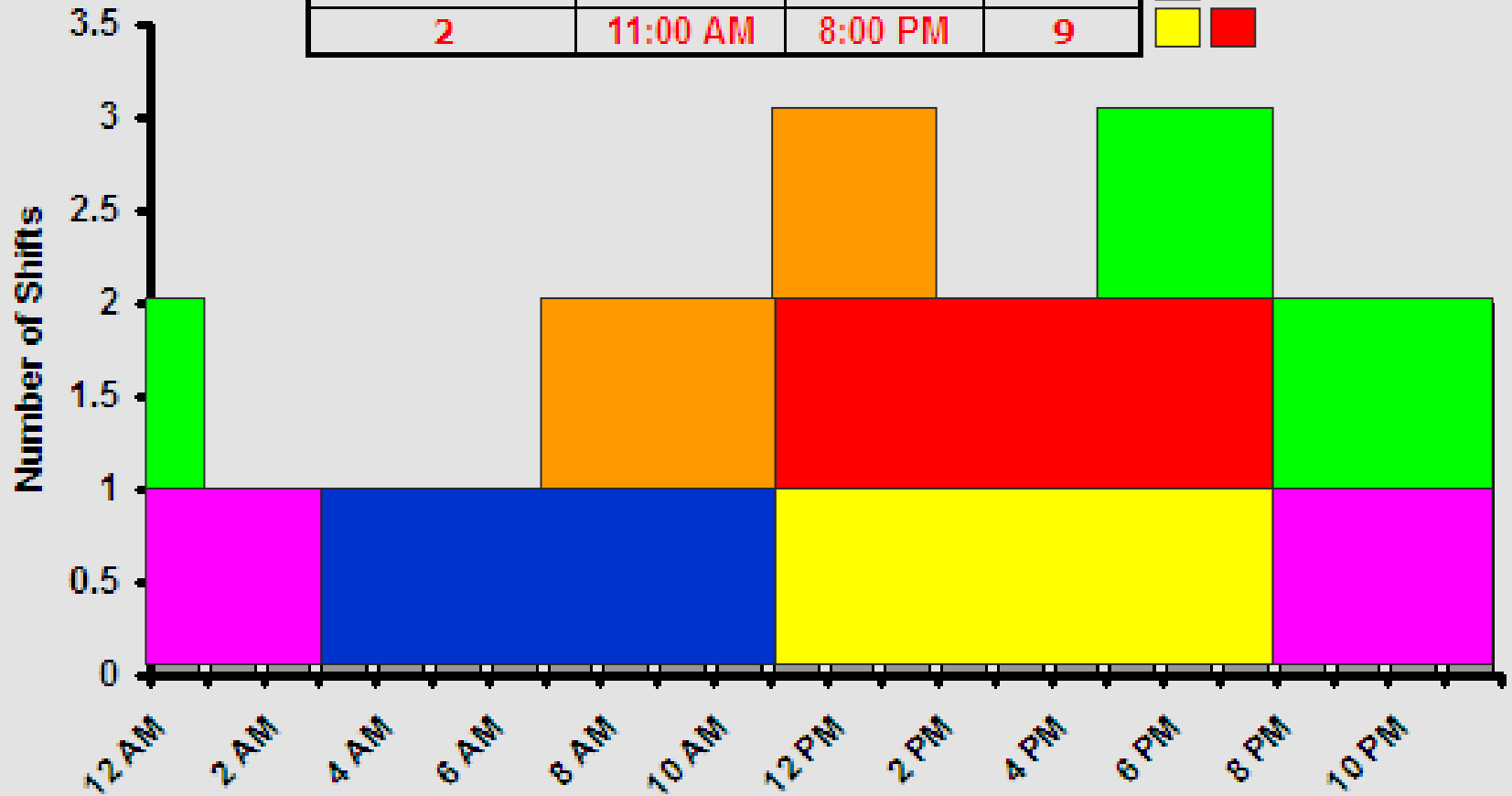
Annual Number of Patients Served	3,167
Average Wait (minutes) per Patient	42.50

Average patient wait is 43 minutes

[Typical Queue Behavior]



Number Of Shifts(Staff)	Start Time	End Time	Shift Length
1	7:00 AM	2:00 PM	7
1	8:00 PM	3:00 AM	7
1	3:00 AM	11:00 AM	8
1	5:00 PM	1:00 AM	8
2	11:00 AM	8:00 PM	9



[The Problem]

Minimize $\sum_i \lambda_i [w_i(\lambda, \mu, \mathbf{p})]$

Subject to,

$$A \mathbf{x} = \mathbf{p}$$

$$c \mathbf{x} \leq H$$

$$x_j \geq 0, \text{ integer for } j=1, \dots, J$$

$$p_i \geq 0, \text{ integer for } i=1, \dots, 24$$

Where λ and μ are vectors of arrival and service rates by hour
and $a_{ij} = 1$ if candidate shift j covers hour i , and 0 otherwise.

J is the cardinality of the set of candidate shifts and H is the
maximum number of server hours.

$w_i(\lambda, \mu, \mathbf{p}) =$ the average waiting time for arrivals during period i .

[Problem - Challenges]

- The average patient waiting is very bad and we know it can be improved by “better aligning” capacity with the demand.
- Two challenges:
 - What should the profile of capacity be?
 - What should be the shift schedule that supports it?
- Goal is to reduce average patient waiting with no additional provider hours...

[Problem - Challenges]

- The average patient waiting is very bad and we know it can be improved by “better aligning” capacity with the demand.
- Two challenges:
 - What should the profile of capacity be?
 - What should be the shift schedule that supports it?
- Goal is to reduce average patient waiting with no additional provider hours... **with ease.**

[Overview]

- The problem and its characteristics
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[The Approach]

Simulation to help determine staffing profile for 24-hours



p'

Minimize $\sum \lambda_i [w_i(\lambda, \mu, p')]$

Subject to,

$$A x = p$$

$$c x \leq H$$

$$x_j \geq 0, \text{ integer for } j=1, \dots, J$$

$$p_i \geq 0, \text{ integer for } i=1, \dots, 24$$

$$\sum p'_i \leq H$$

[Descriptive Model - Advantages]

- Relative to utilization-based methods, it accounts for non-linear behavior related to pooling.
- Relative to steady-state estimates (classic SIPP and Lag SIPP), it allows periods where average demand can exceed capacity.
- Relative to time-varying arrivals approximations, it can easily accommodate general service functions and multiple types of servers.
- It is descriptive and allows a user to explore alternative staffing profiles.

[The Approach]



p'

Optimization to determine set of shifts

Minimize $\sum \lambda_i [w_i(\lambda, \mu, \rho)] \sum \rho_i$

Subject to,

$$A x = p$$

$$c x \leq H$$

$$x_j \geq 0, \text{ integer for } j=1, \dots, J$$

$$\rho_i \geq 0, \text{ integer for } i=1, \dots, 24$$

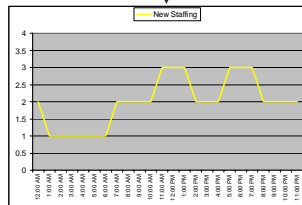
$$p \geq p'$$

[Prescriptive Model - Advantages]

- Linear integer program with a good structure.
- Extremely large problems can use column generation approaches.
- It's a discrete optimization problem that most people can relate to.

[The Approach]

Simulation to help determine staffing profile for 24-hours



p'

Optimization to determine set of shifts

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Implementation

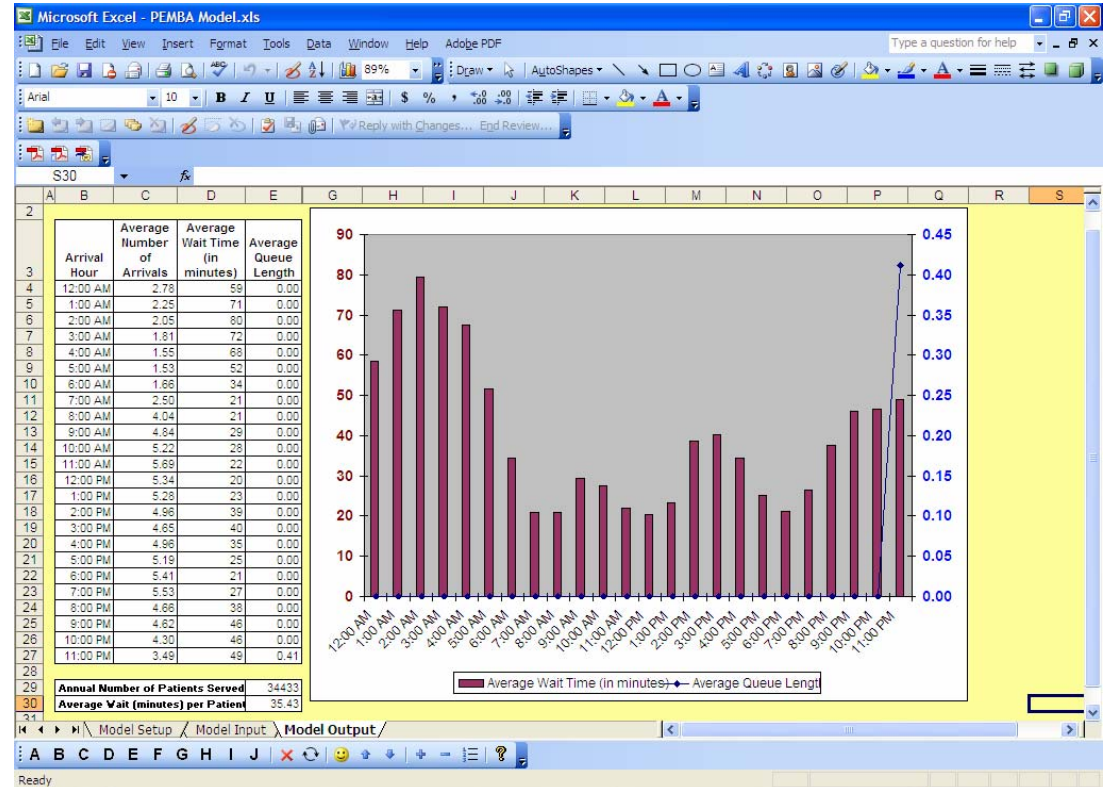
Simulation to help determine staffing profile for 24-hours

Can also accommodate scheduled arrivals, other distributions, and two types of servers.

Hour	Average Number of Patients	Hour	Number on Duty	Hour	Mean (minutes)
12:00 AM	2.72	12:00 AM	2	12:00 AM	24
1:00 AM	2.28	1:00 AM	1	1:00 AM	24
2:00 AM	2.07	2:00 AM	1	2:00 AM	24
3:00 AM	1.75	3:00 AM	1	3:00 AM	24
4:00 AM	1.64	4:00 AM	1	4:00 AM	24
5:00 AM	1.57	5:00 AM	1	5:00 AM	24
6:00 AM	1.74	6:00 AM	1	6:00 AM	24
7:00 AM	2.49	7:00 AM	2	7:00 AM	24
8:00 AM	4.00	8:00 AM	2	8:00 AM	24
9:00 AM	4.79	9:00 AM	2	9:00 AM	24
10:00 AM	5.35	10:00 AM	2	10:00 AM	24
11:00 AM	5.66	11:00 AM	3	11:00 AM	24
12:00 PM	5.47	12:00 PM	3	12:00 PM	24
1:00 PM	5.38	1:00 PM	3	1:00 PM	24
2:00 PM	4.95	2:00 PM	2	2:00 PM	24
3:00 PM	4.88	3:00 PM	2	3:00 PM	24
4:00 PM	5.08	4:00 PM	2	4:00 PM	24
5:00 PM	5.27	5:00 PM	3	5:00 PM	24
6:00 PM	5.39	6:00 PM	3	6:00 PM	24
7:00 PM	5.32	7:00 PM	3	7:00 PM	24
8:00 PM	4.74	8:00 PM	2	8:00 PM	24
9:00 PM	4.66	9:00 PM	2	9:00 PM	24
10:00 PM	4.20	10:00 PM	2	10:00 PM	24
11:00 PM	3.60	11:00 PM	2	11:00 PM	24

Implementation

Simulation to help determine staffing profile for 24-hours



[Implementation]

Simulation to help determine staffing profile for 24-hours



p'

Optimization to determine set of shifts

Uses Excel's Solver (or Premium Solver). Can easily incorporate additional constraints.

Implementation

Simulation to help determine staffing profile for 24-hours



Optimization to determine set of shifts

p'

The screenshot shows a Microsoft Excel spreadsheet titled 'ShiftOptimization_3.xls'. The active sheet is 'Needed Staff and Desired Number of Shifts'. It contains a table for 'Needed Staff By Hour' and two input fields for 'Minimum Desired Shifts' and 'Maximum Desired Shifts', both set to 6. There are also 'Continue', 'Clear', and 'Close' buttons.

Hour	Needed Staff By Hour
12:00 AM	2
1:00 AM	1
2:00 AM	1
3:00 AM	1
4:00 AM	1
5:00 AM	1
6:00 AM	1
7:00 AM	2
8:00 AM	2
9:00 AM	2
10:00 AM	2
11:00 AM	3
12:00 PM	3
1:00 PM	3
2:00 PM	2
3:00 PM	2
4:00 PM	2
5:00 PM	3
6:00 PM	3
7:00 PM	3
8:00 PM	2
9:00 PM	2
10:00 PM	2
11:00 PM	2

Minimum Desired Shifts: 6
Maximum Desired Shifts: 6

Continue
Clear
Close

Implementation

Simulation to help determine staffing profile for 24-hours



p'

Optimization to determine set of shifts

Microsoft Excel - ShiftOptimization_3.xls

File Edit View Insert Format Tools Data Window Help Adobe PDF

Type a question for help

Verdana 10

M5

Desired Shift Durations and Starting Hour

Shift Duration	Shift Starting Hour
1 hour	Mid Night
2 hours	1:00 AM
3 hours	2:00 AM
4 hours	3:00 AM
5 hours	4:00 AM
6 hours	5:00 AM
7 hours	6:00 AM
8 hours	7:00 AM
9 hours	8:00 AM
10 hours	9:00 AM
11 hours	10:00 AM
12 hours	11:00 AM
13 hours	Noon
14 hours	1:00 PM
15 hours	2:00 PM
16 hours	3:00 PM
17 hours	4:00 PM
18 hours	5:00 PM
19 hours	6:00 PM
20 hours	7:00 PM
21 hours	8:00 PM
22 hours	9:00 PM
23 hours	10:00 PM
24 hours	11:00 PM

Click ON Boxes to Select or DeSelect Desired Duration and Shift Starting Hour

Continue

Back

Clear

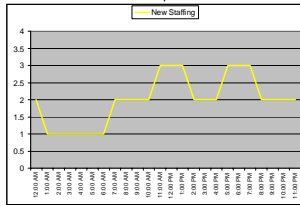
Close

Select All DeSelect All

Ready

Implementation

Simulation to help determine staffing profile for 24-hours



p'

Optimization to determine set of shifts

Microsoft Excel - ShiftOptimization_3.xls

Shift Duration (Hours)

Hour of the day	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
12:00 AM							x	x	x															
1:00 AM							x	x	x															
2:00 AM							x	x	x															
3:00 AM							x	x	x															
4:00 AM							x	x	x															
5:00 AM							x	x	x															
6:00 AM							x	x	x															
7:00 AM							x	x	x															
8:00 AM							x	x	x															
9:00 AM							x	x	x															
10:00 AM							x	x	x															
11:00 AM							x	x	x															
12:00 PM							x	x	x															
1:00 PM							x	x	x															
2:00 PM							x	x	x															
3:00 PM							x	x	x															
4:00 PM							x	x	x															
5:00 PM							x	x	x															
6:00 PM							x	x	x															
7:00 PM							x	x	x															
8:00 PM							x	x	x															
9:00 PM							x	x	x															
10:00 PM							x	x	x															
11:00 PM							x	x	x															

Possible Shift-Hour Combinations based on input selection.

To make any changes Click on a cell to select/deselect specific combination.

Status

Valid Selections

Continue

Back

Close

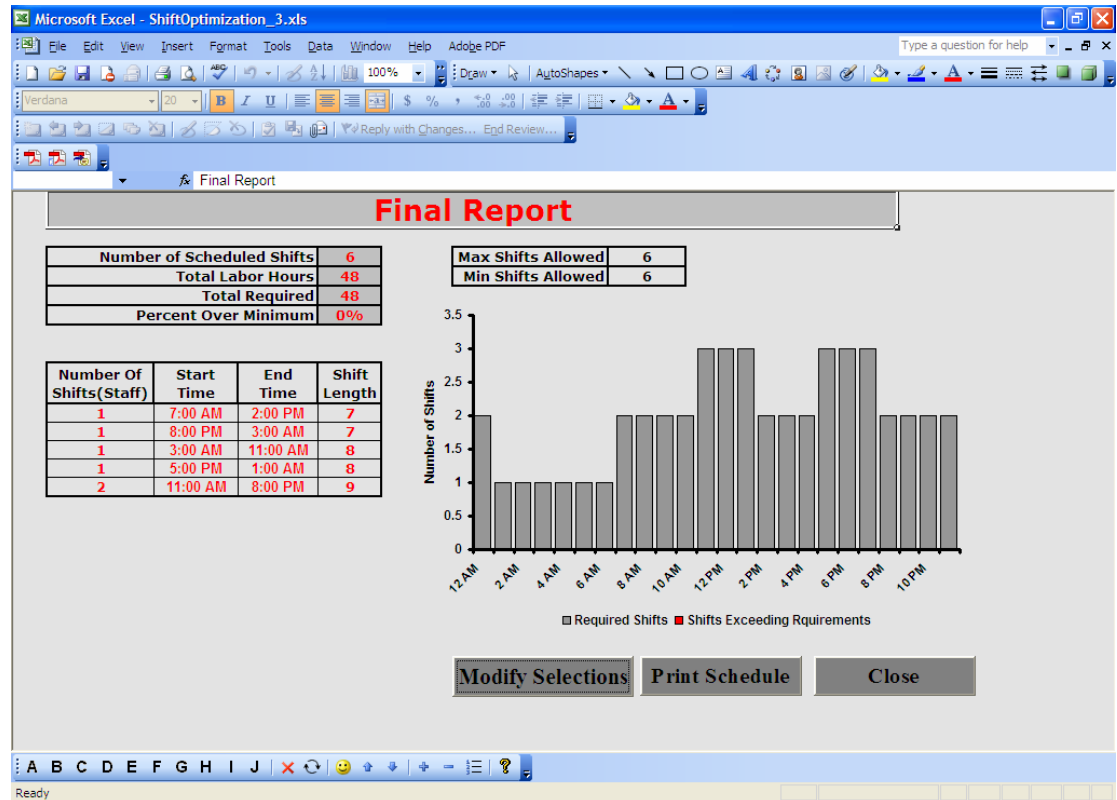
Implementation

Simulation to help determine staffing profile for 24-hours



Optimization to determine set of shifts

p'



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Results & Observations

- Example model uses
 - Los Angeles ER with 70 provider hours per day. Able to identify change of 1 shift to decrease estimated waiting time for provider by 26%.
 - Children's hospital ER in Montreal with 74 provider hours per day. Change several shifts able to decrease estimated waiting time for provider by 27%
 - Virginia ER with 118 provider hours per day. Strategically adds 6 hours and revises shift schedule to reduce estimated waiting time for provider by 30%.

[Results & Observations]

- The simulation helps bust the myth that patient waiting is a zero-sum game.
- Users seem to enjoy using the models.
- The models can help a decision-maker understand the tradeoffs between server schedules and patient waiting.
- Gains have been larger than originally expected.